

SOLOFLEX

Flexible thin and medium-bed tile adhesive



Material number	Contents	Unit of quantity	Packaging	Colour
205430001	25	KG	Bag	Cement grey
205430003	5	KG	Bag	Cement grey

Product features

- Cementitious tile adhesive
- C2 TE in accordance with DIN EN 12004
- Can be walked on and joined after ca. 24 hours
- Long working time of approx. 2 hours
- Long open time of ca. 30 minutes

Advantages

Tested system product

Areas of application

- For laying ceramic tiles and boards using thin-bed laying
- for heated and unheated substrates
- For walls and floors
- For interior and exterior use

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Existing test certificates

- AgBB certificate
- Conformity DIN EN 12004
- Testing in accordance with DVGW technical standards, worksheet W 270 November 2007 - Propagation of micro-organisms on work materials for drinking water
- EMICODE licence

Technical Data

Material properties

Base material	sand cement Additive
Classification of the reaction to fire in accordance with DIN EN 13501-1	E

Mixing

Erhöhung Flexibilität (Durchbiegung von ≥ 5 mm)	UNIFLEX-F quantity addition: 8.33 kg on 25 kg container
Maturing time	approx. 3 minutes
Water addition	from 6.75 l to 8 l

Application

Consumption pro m ² and mm layer thickness	approx. 1.2 kg/m ²
Foot traffic after	approx. 24 hours
Consumption with 6mm notched trowel	2.3 kg/m ²
Consumption with 8mm notched trowel	3.1 kg/m ²
Consumption with 10mm notched trowel	3.7 kg/m ²
Application temperature	from 5 °C to 25 °C
Hardening time / full resilience	approx. 7 days
Open time	approx. 30 minutes

Application technology

Aids/tools

- Toothed trowel
- Stirrer
- Trowel
- Occupational safety equipment

Substrate preparation

Requirement for substrate

1. Load-bearing
2. Dry
3. Even
4. Sealed in the surface
5. Free of cracks
6. Free of adhesion inhibiting substances and laitance layers

Measures for substrate preparation

The requirements in DIN 18157 - 1 and the recognised technical standards are essential for preparing the application substrates.

Preparing the surface

1. Check the application substrate and determine the moisture content using the CM method.
2. Remove impurities, adhesion-reducing substances and binder accumulations/laitance layers.
3. Prime absorbent substrates with ASO-Unigrund-GE or ASO-Unigrund-K.
4. Prime non-absorbent substrates with ASO-Unigrund-S.

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Moisture content of the CM measurement

	max. CM moisture readings
CT for screeds on insulation or a separating layer	≤ 2.0 CM %
CA without floor heating system	≤ 0.5 CM %
CA with floor heating system	≤ 0.3 CM %

Usage

Mixing

1. Put the water into a clean mixing bucket and mix with the powder component with a stirrer to produce a homogeneous, lump-free mass.
2. After a settling period of ca. 3 minutes, thoroughly homogenise the compound again.
3. Do not mix more material than can be applied during the pot life.

Application

1. Spread the mixed mortar evenly across the substrate surface and comb through with a suitable notched trowel to suit the board size.
2. Apply the surfacing materials within the adhesive open time.

Cleaning tools

Rinse tools with water immediately after use.

Storage conditions

Storage

Store in a cool and dry place. Min. 12 months in the original canister. Promptly use opened canister.

Disposal

Product leftovers can be disposed of in accordance with disposal code AVW 17 01 01.

Emission behaviour / building certification systems

- Very low emissions in accordance with GEV-EMICODE, which normally results in positive evaluations within the scope of building certification systems in accordance with DGNB, LEED, BREEAM, HQE.
- Maximum quality level 4, line 8 in accordance with DGNB criteria "ENV 1.2 Risks to the local environment".

Notes

- When laying natural stone and synthetic stone, the product-specific properties of the coating materials (tendency to discolour, risk of curling, etc.) and the laying recommendations of the manufacturer must be taken into account. We recommend carrying out trial laying!
- Rooms, surfaces and building components that expect water exposure in accordance with DIN 18534, DIN 18531 and DIN 18535 must be protected by bonded waterproofing.
- Calcium sulphate screeds must be protected with the ASO[®]-Unigrund-GE or ASO[®]-Unigrund-K primer prior to laying. Calcium sulphate screeds must be protected with a barrier primer (e.g. ASODUR[®]-GBM) when laying large format tiles.
- Do not stir or add water to existing material that has already set in order to make it workable again.
- Use a barrier primer such as ASODUR[®]-GBM to protect substrates that are sensitive to moisture, such as magnesite screeds, from direct contact.
- Protect the product from water, frost, draughts, direct sunlight and mechanical loads until it has dried completely.

Planning, inspection of substrates and building site circumstances, laying, grouting and subsequent care of the work must be done in accordance with the relevant DIN standards and recognised rules of technology (e.g. the ZDB sheets of the Zentralverband Deutsches Baugewerbe e.V.) in the latest version.

Observe applicable safety data sheet!

GISCODE: ZP1

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Annotations

Conformity / Declaration / Verification

	
SCHOMBURG GmbH & Co. KG Aquafinstraße 2-8 D-32760 Detmold (Germany) 04 2 05430	0799 SCHOMBURG GmbH & Co. KG Aquafinstraße 2-8 D-32760 Detmold (Germany) 18 204990 SANIFLEX-EU Kit for producing waterproofing for walls and floors in wet areas
EN 12004 SOLOFLEX Cement-based mortar for increased demands in interior and exterior areas for tiling and board- laying work	0799-CPR-150
C2	ETA-17/0469 ETAG 022-1
Reaction to fire: Class E Bond strength, as Tensile adhesion strength after dry storage: $\geq 1 \text{ N/mm}^2$ Durability as Tensile adhesion strength after water storage: $\geq 1 \text{ N/mm}^2$ Tensile adhesion strength after warm storage: $\geq 1 \text{ N/mm}^2$ Tensile adhesion strength after alternating frost/thaw storage: $\geq 1 \text{ N/mm}^2$	Reaction to fire E Release of hazardous substances see SD sheet Water vapour permeability with ASC-Unigrund-D $s_d \approx 44 \text{ m}$ with ASC-Unigrund-GE/K $s_d \approx 9 \text{ m}$ with ASC-Unigrund-S $s_d \approx 6.8 \text{ m}$ Watertightness after EN 13967 watertight Crackbridging capacity Category 1: 0.4 mm Tensile adhesion strength $\geq 0.5 \text{ MPa}$ Crack bridging ability Category 2: waterproof Watertightness at intersections Category 2: waterproof Resistant to water Category 2: $\geq 0.5 \text{ MPa}$ Temperature resistance Category 2: temperature resistant Resistance to alkalis Category 2: resistant to alkalis Workability applicable Thickness minimum 0.5 mm

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